

FIGURE — 1

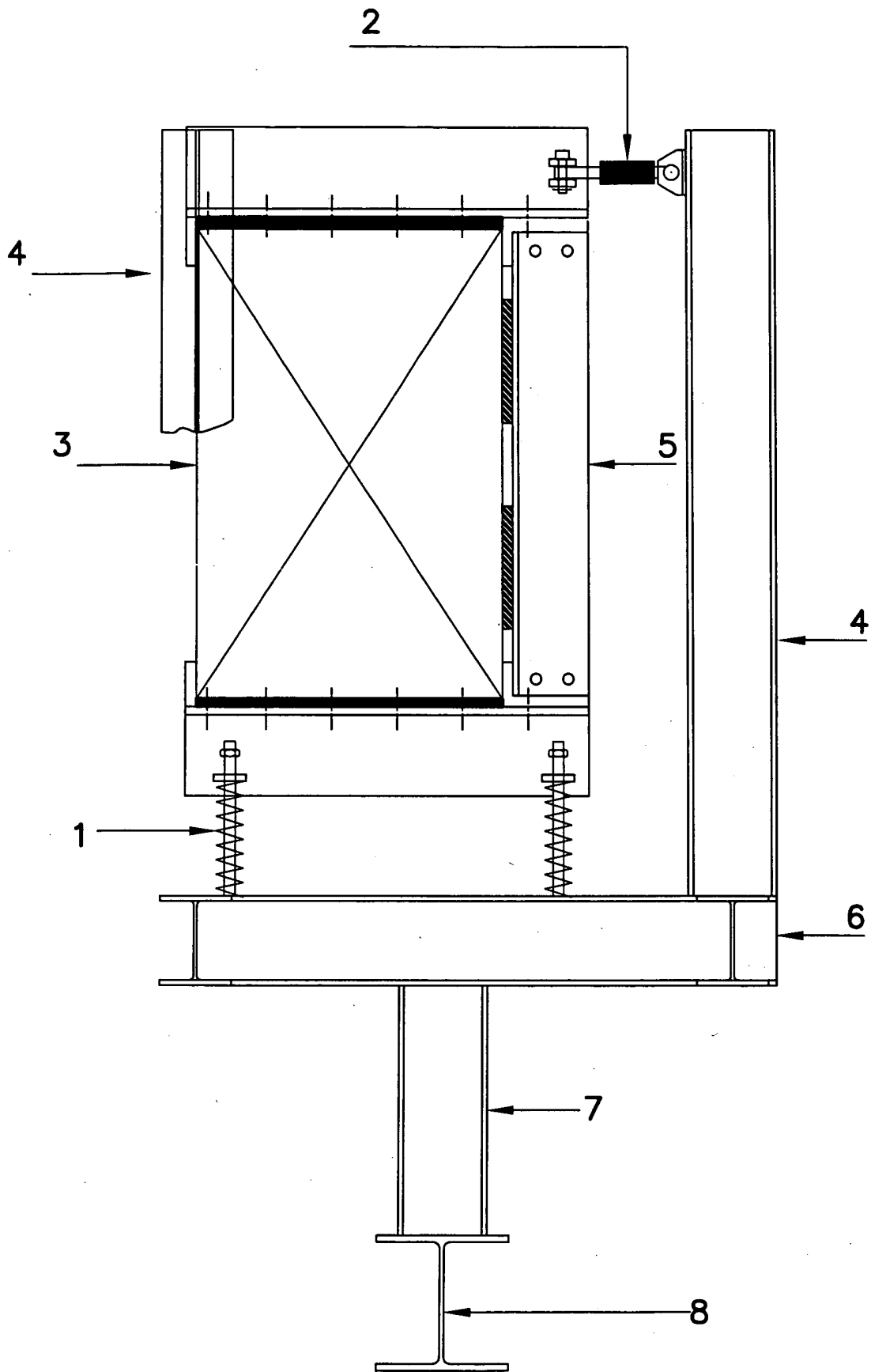


FIGURE — 2

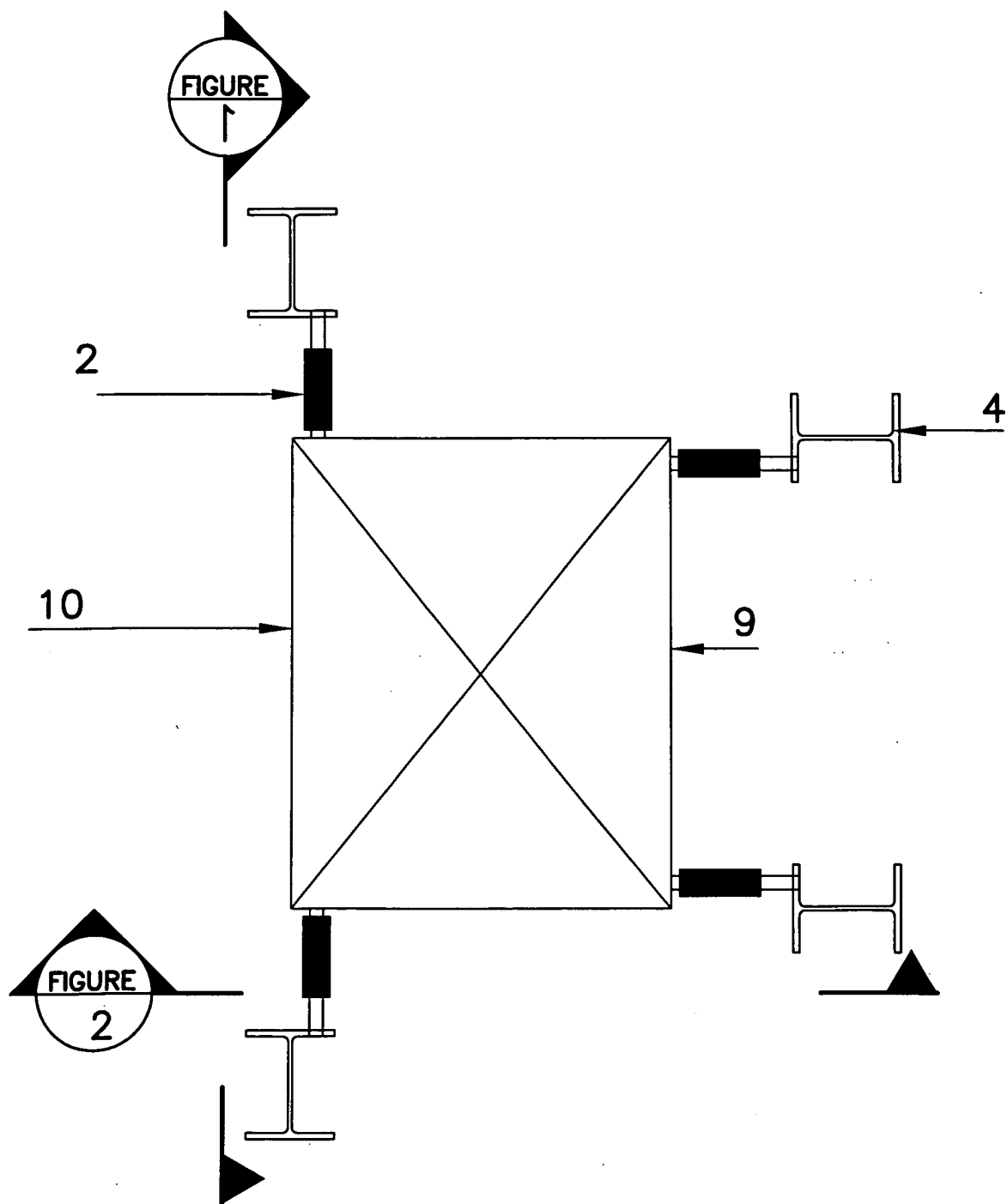


FIGURE — 3

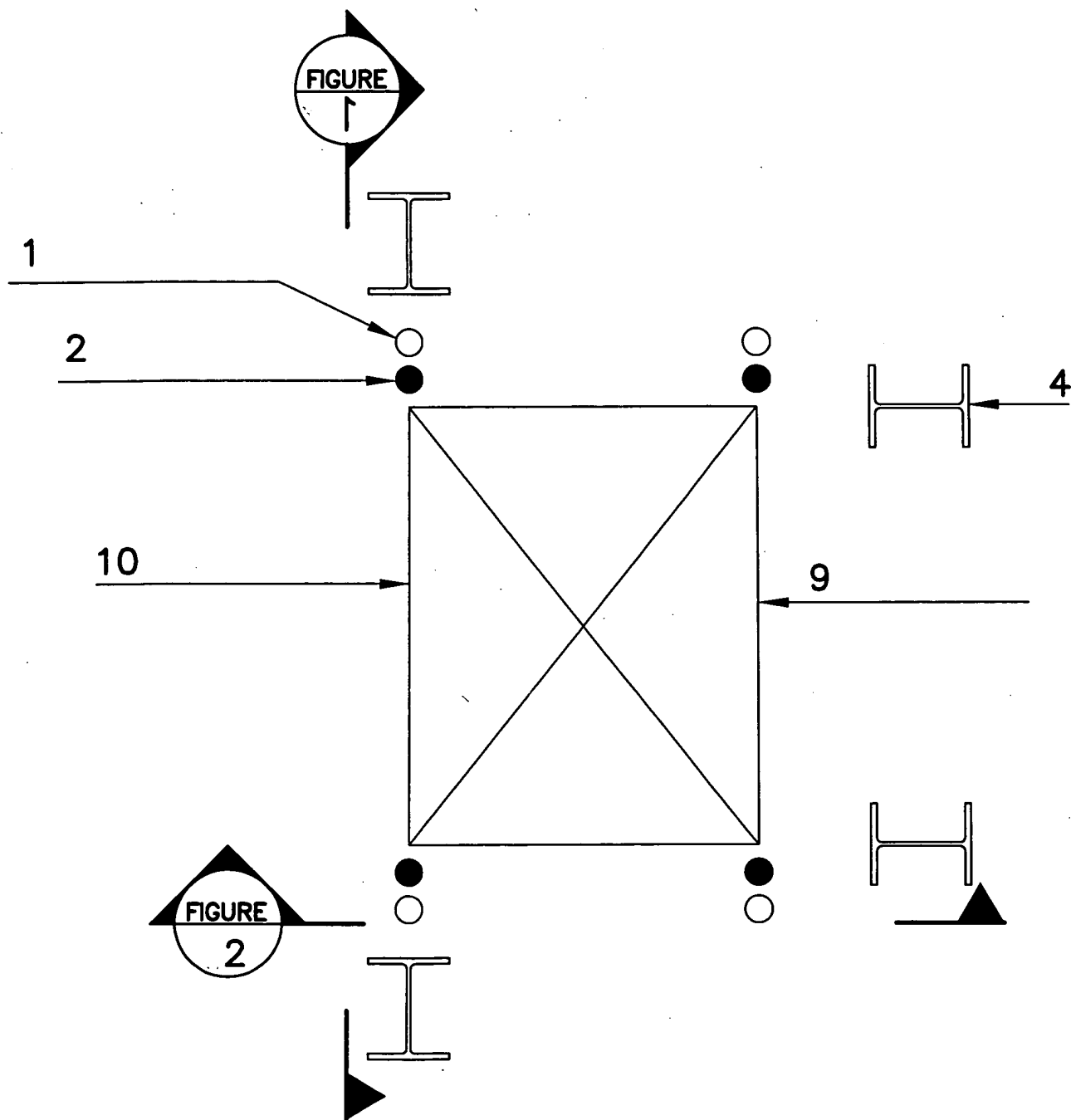


FIGURE — 4

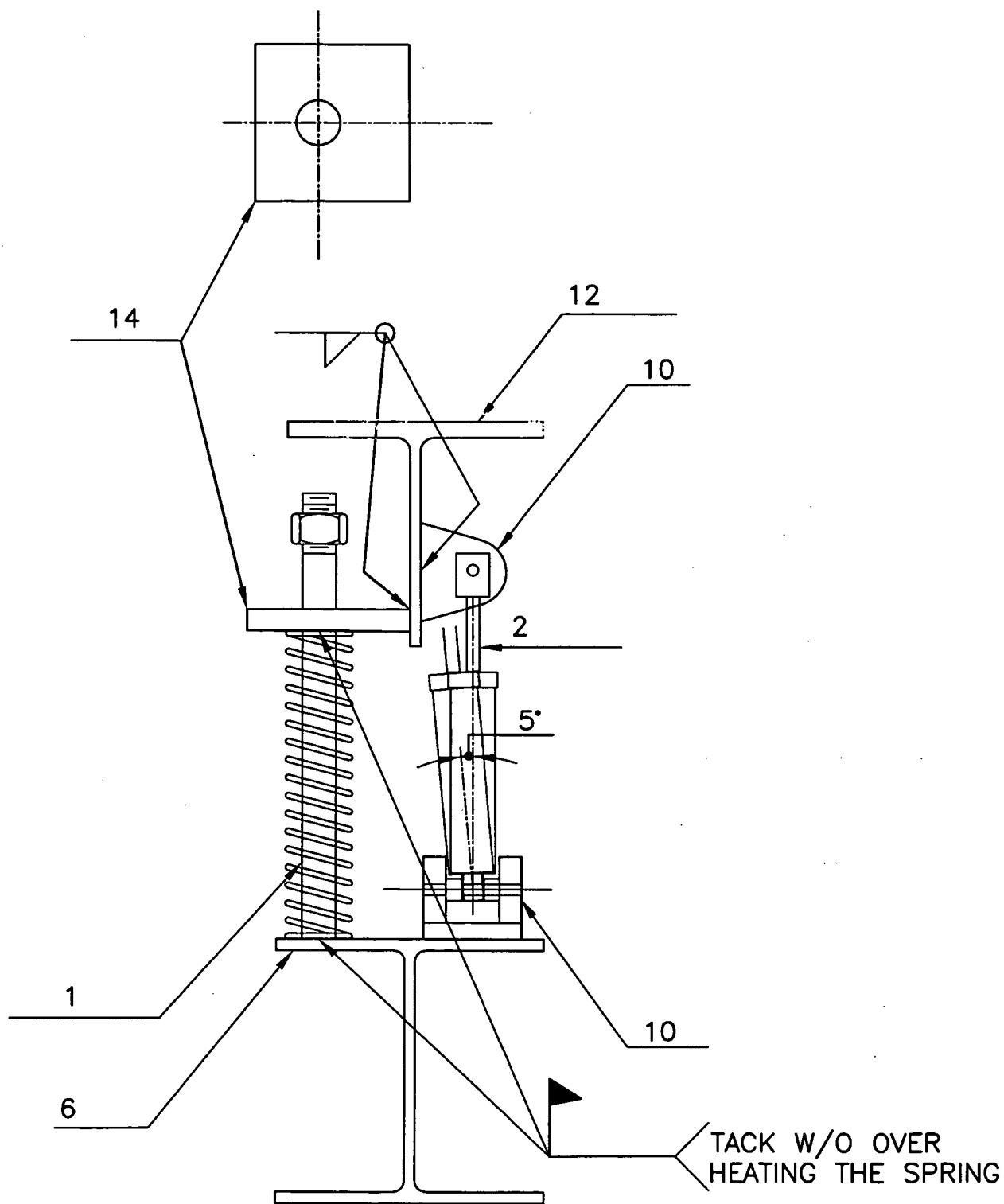


FIGURE — 5

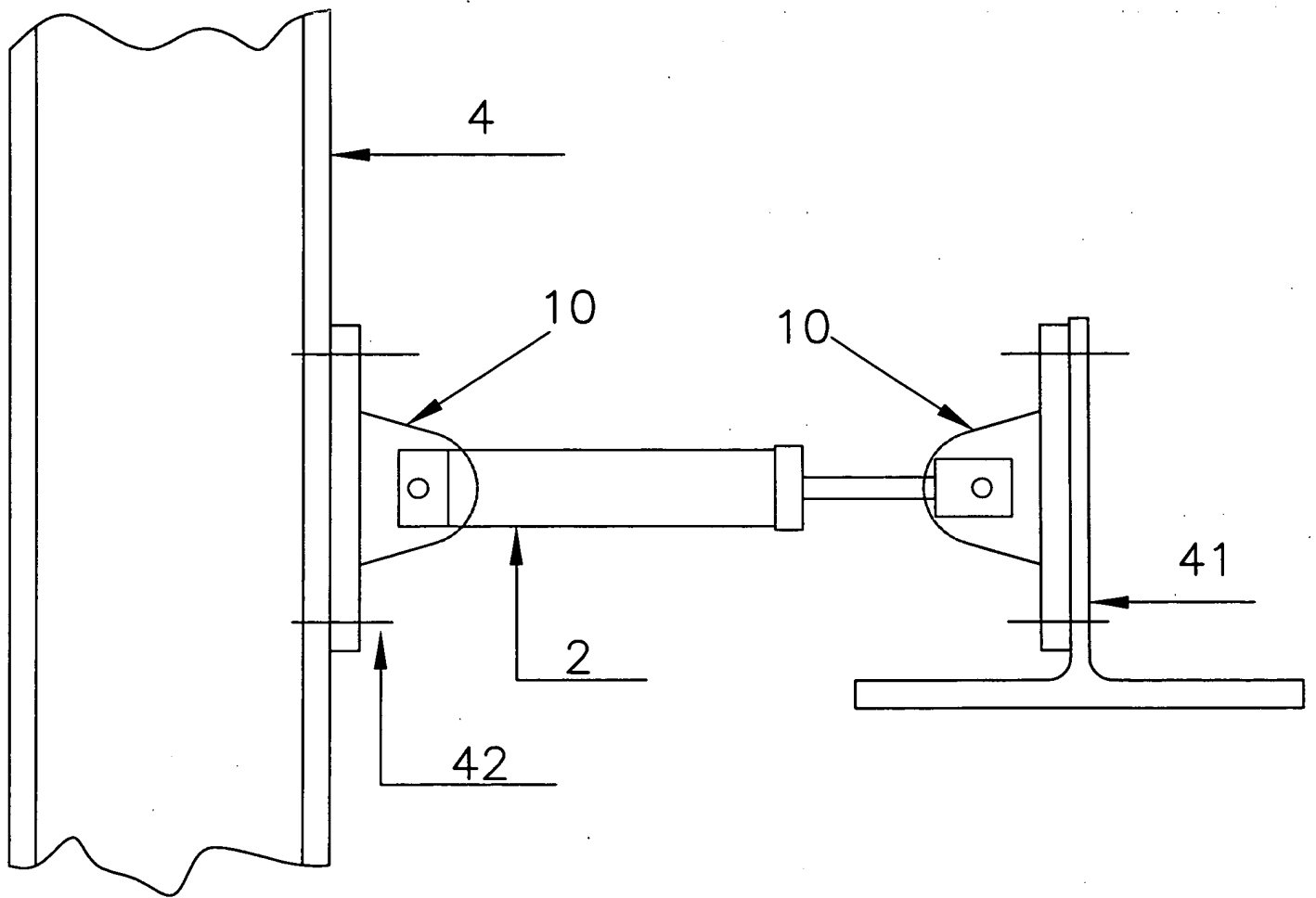


FIGURE — 6

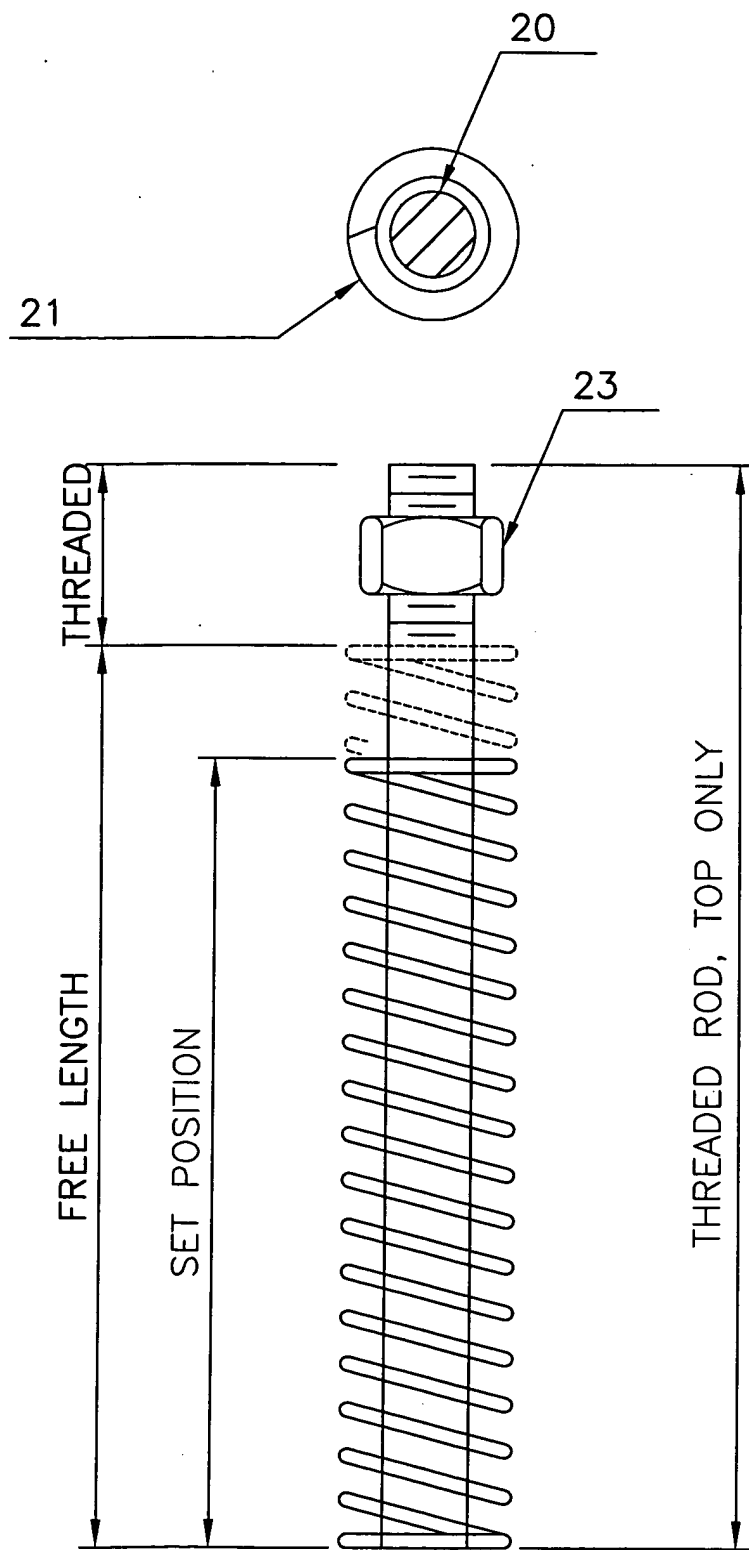


FIGURE — 7

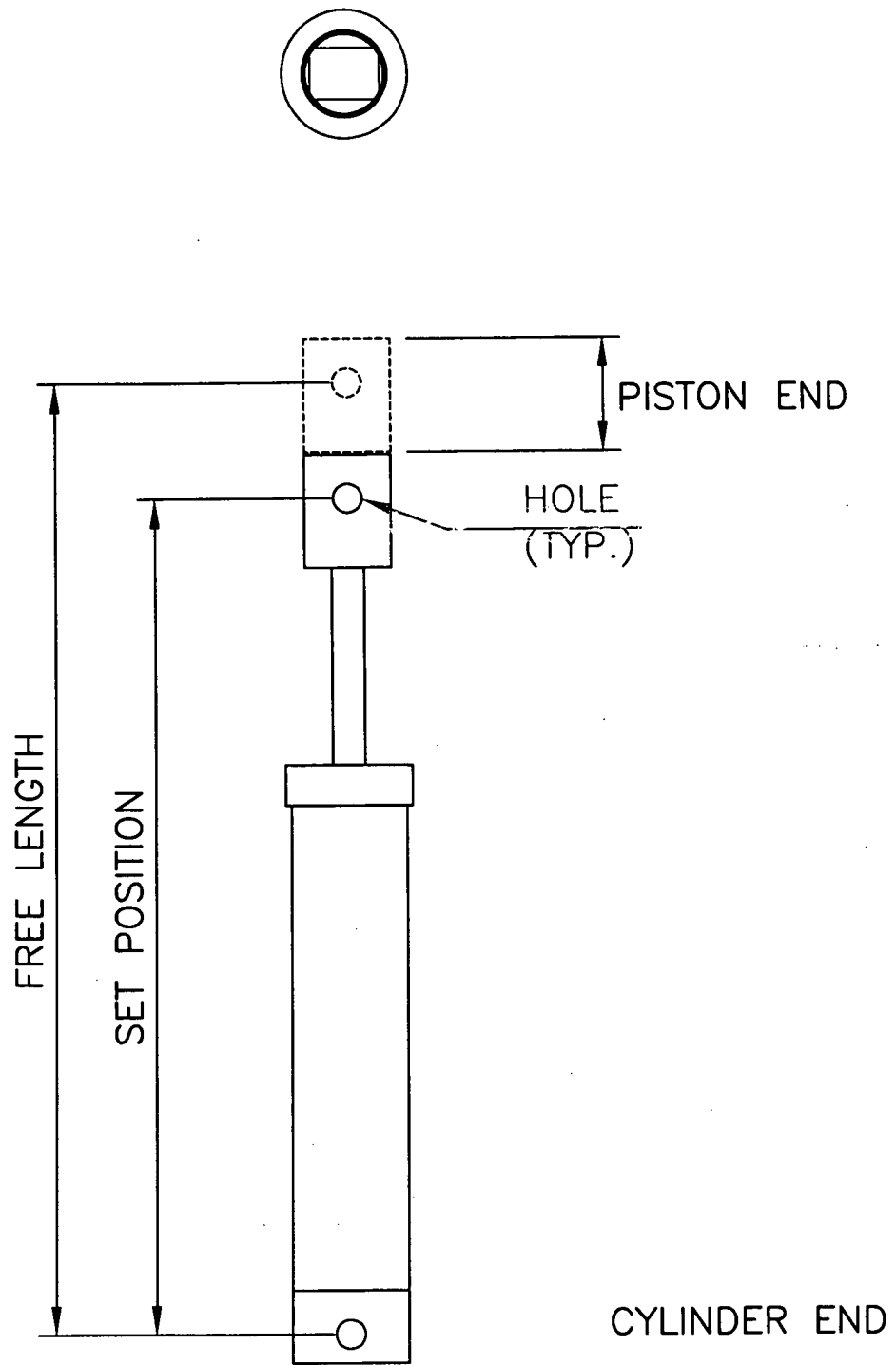
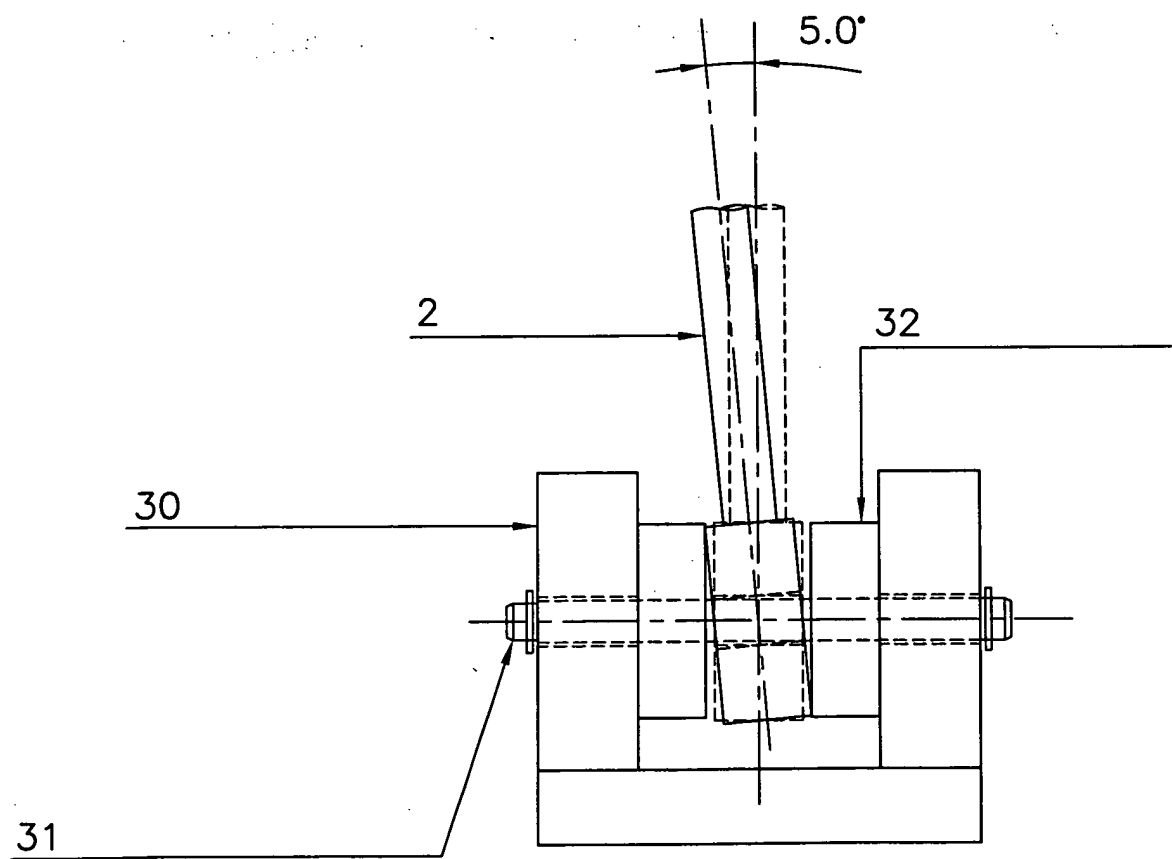


FIGURE — 8





(PISTON END SHOWN)  
FULL SCALE

FIGURE — 9

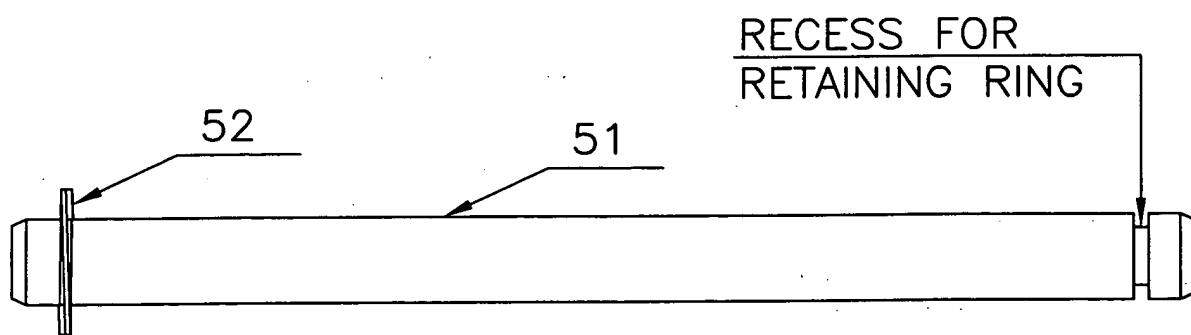
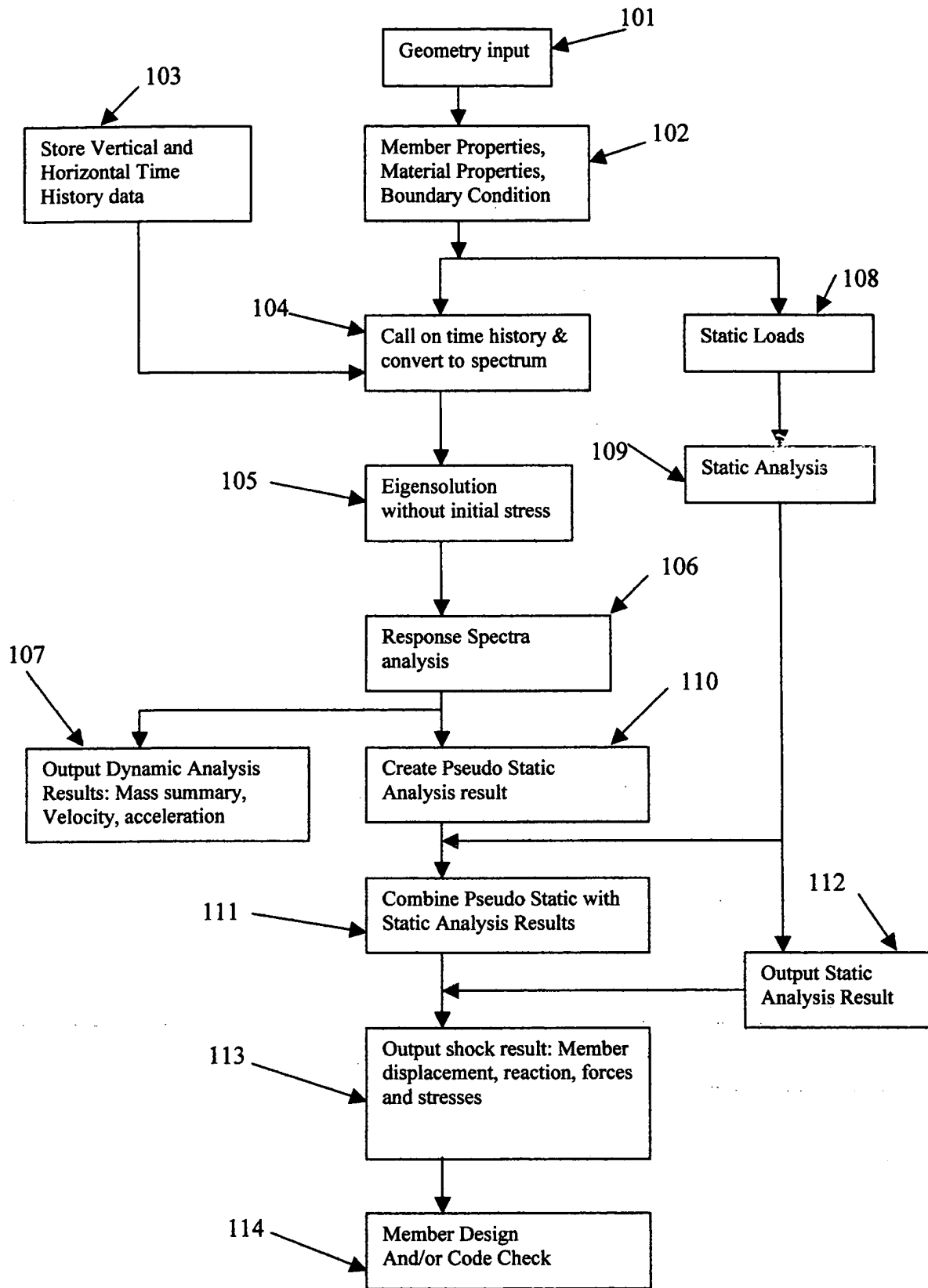


FIGURE — 10



**FIGURE - 11**